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Highly diastereoselective synthesis of arylglycine derivatives via TFA-promoted Friedel–Crafts reactions of phenols with cyclic glyoxylate imines

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Abstract—Optically active α -arylglycine derivatives were synthesized by Brønsted acid (TFA)-promoted Friedel–Crafts reaction of various phenols with chiral cyclic glyoxylate imines (**2a**–**c**), followed by deprotection with Pd(OH)₂/C under H₂. The diastereoselectivities of the initially formed F–C reaction products are up to 99%. © 2003 Elsevier Ltd. All rights reserved.

1. Introduction

There has been considerable interest in the development of synthetic methods to realize non-proteinogenic α -amino acids within the synthetic community due to their potential pharmacological properties and their use as precursors for novel peptide structures.¹ Arylglycines constitute an important class of non-proteinogenic α -amino acids. Glycopeptidic antibiotics,² such as vancomycin,³ are one of the best-studied and most important natural sources of arylglycines. Apart from the interesting naturally occurring arylglycines, there are also a number of synthetic arylglycine derivatives that could serve as a side-chain moiety of semisynthetic penicillins and cephalosporins.1a In addition, it was recently discovered that molecules of this type were found to be potent and selective agonists or antagonists of metabotropic glutamate receptors.⁴ On the other hand, unlike other amino acids, which can be effectively prepared in enantiomerically pure form,⁵ the apparent simplicity of the arylglycine structure is complicated by the ease of racemization at the α -stereocenter,⁶ rendering these substances challenging synthetic targets to be obtained in optically pure form.

Recently, a number of reports on the stereoselective synthesis of arylglycine derivatives have appeared covering a wide range of reactions¹ including: enzymatic resolution of racemic arylglycine derivatives,⁷ asymmetric Strecker reaction,⁸ *C*-arylation of electrophilic chiral glycinate⁹ and

electrophilic amination of chiral benzylic enolate¹⁰ and some other methods.^{6a,11} Although many of these methods offer avenues to access this increasingly important functional array, the subject still constitutes an active area of research, especially because of a number of unsolved aspects related to either the functional diversity and the stereochemistry of the products or the generality of the reaction. The electrophilic aromatic substitution represented by Friedel-Crafts (F-C) reaction is one of the most efficient methods for the formation of carbon-carbon bonds to aromatic rings.¹² However, the use of imines in F-Creaction as electrophiles, which would lead to new and interesting arylglycine derivatives, has received only scant attention.¹³ On the other hand, chiral cyclic glyoxylate imines have been shown to be a good chiral template in some asymmetric synthesis,¹⁴ which are able to avoid the equilibrium between E/Z isomers existing in acyclic alkyl glyoxylate imines. There is only one example of the use of chiral cyclic glyoxylate imine in F-C-type reaction,¹⁵ but its preparation suffers from a larger number of synthetic steps (7 steps). As part of our program to develop a novel method for the stereoselective synthesis of arylglycine derivatives,¹⁶ we herein describe a highly diastereoselective synthesis of optically active arylglycines via Brønsted acid (TFA)-promoted Friedel-Crafts reaction of phenols with chiral cyclic glyoxylate imines.

2. Results and discussion

The following chiral cyclic glyoxylate imines: dihydro-1,4oxazin-2-ones 2a-c (Fig. 1) were synthesized via oxidative rearrangement of oxazolines,¹⁷ which were readily prepared

Keywords: arylglycine; F-C reaction; phenol; chiral cyclic glyoxylate imine; diastereoselective synthesis.

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Figure 1.

by condensing L-valinol, (1R,2S)-(+)-*cis*-1-amino-2-indanol and (1R,2S)-(-)-2-amino-1,2-diphenyl-ethanol or its enantiomer with ethyl acetimidate respectively according to Meyers' method¹⁸ (Scheme 1). To the best of our knowledge, these four chiral cyclic glyoxylate imines have never been used as chiral templates on F–C reaction.





As illustrated in Scheme 2, the F-C reactions were carried out as shown in the following procedure. To a solution of phenol and chiral cyclic glyoxylate imine in CH₂Cl₂ at 0°C, TFA (5 equiv.) was added dropwise by a syringe. After the reaction mixture was stirred for 3 h at 0°C, usual work-up furnished a residue from which the pure product was obtained after purification by flash chromatography on silica gel. Noteworthy is that the reaction can be carried out in the solvent directly from stock and without protection from air with the same yield and diastereoselectivity of the reaction. It should be mentioned that the properties of the organic solvents play a key role in the F-C reaction. The reaction proceeded smoothly in dichloromethane and toluene with good yield and diastereoselectivity while no product was detected when THF, CH₃CN or 1,4-dioxane was used as solvent.





As a preliminary study, we first examined the reactions of 4-*tert*-butyl-phenol (1a) with different dihydro-1,4-oxazin-2-ones (2a-c) under selected reaction conditions for screening purpose. Both chiral cyclic glyoxylate imines (-)-2a and (+)-2b did not show satisfactory diastereo-selectivities (53% and 68% de determined by ¹H NMR of the adducts, respectively; Table 1, entries 1 and 2) in the corresponding adducts 3aa and 3ab. However, when 1a was allowed to react with (-)-2c or (+)-2c instead of 2a and 2b, the des of adducts 3ac and 3ad can be improved to 99%

Table 1. Reactions of 1a with 2a-c promoted by TFA Entry Phenol Imine Product Yield (%)^a De $(\%)^{b}$ (+)-2a73 53 1 1a 3aa 2 3 (+)-**2b** 80 68 1a 3ab 99 1a (-)-2c(+)-3ac 85 4 (+)-2c(-)-3ac83 99 1a

^a Isolated yield.

^b Determined by ¹H NMR.

(entries 3 and 4). In the following experiments, we therefore selected (-)-2c as chiral template.

Subsequently, the effects of Brønsted acids¹⁹ as promoter on the F-C reaction were investigated. As depicted in Table 2, similar to the case of TFA, a variety of Brønsted acids can also promote the reaction of 1a with (-)-2c with good yields (83-85%) and excellent diastereoselectivities (99%) (entries 1-4). However, BrCH₂COOH, CH₃CO₂H as promoters in the same reaction conditions could not promote the reaction. It could be found from the results in Table 2 that the pK_a value of the Brønsted acid is a crucial factor for promoting the reaction. In contrast to our previous results,¹⁶ which indicated that the Lewis acids used, such as TiCl₄ and Sc(OTf)₃, can efficiently promote the F-Creaction of phenols with N-Tos imino ester and N,O-acetals, but if TiCl₄ or Sc(OTf)₃ were employed as promoters in the reaction of phenols with chiral cyclic glyoxylate imines, no reaction took place at all.

Table 2. Reactions of 1a with 2c promoted by acids

Entry	Brønsted acid	pK _a	Product	Yield (%) ^a	De (%) ^b
1	CF ₃ CF ₂ CF ₂ COOH	0.17	3ac	85	99
2	CF ₃ COOH	0.25	3ac	84	99
3	CCl ₃ COOH	0.64	3ac	84	99
4	HN(SO ₂ CF ₃) ₂	1.7	3ac	83	99
5	BrCH ₂ COOH	2.9	NR		
6	CH ₃ CO ₂ H	3.75	NR		

^a Isolated yield.

^b Determined by ¹H NMR.

To evaluate the scope and limitation of the reaction, a variety of substituted phenols were employed as substrates. Given the results summarized in Table 3, some observations are worthy of comments. The TFA-promoted F-C reaction of 2c with substituted phenols occurs mainly at the ortho- or para-position of phenolic hydroxyl group under the reaction conditions depending on the substituted pattern. For the substrates such as 1a-1c in which the 4-position in the aromatic ring was blocked by a substituent, the addition took place exclusively at the ortho-position of the phenolic hydroxyl group with 99% de and moderate to good yields (entries 1-3). When simple phenol (1d) was used as substrate, othro- and para-substituted adducts 3dc and 3dc* were obtained in 38 and 40% yields with identical 99% de, respectively. The regioisomers **3dc** and **3dc*** were readily isolated by flash chromatography (entry 4). Both 2,6dimethylphenol 1e and 2,3,6-trimethylphenol 1f afforded the para-addition products in 80-82 yields and 99% de, respectively (entries 5 and 6), while 2-methyl phenol 1g provided a mixture of othro- and para-addition products that were inseparable (entry 7). It was found that substrate

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Entry	Phenols		Products		Yield (%) ^a	De (%) ^b
1	1a	ĕ	3ac		85	99 (S) ^c
2	1b	OH Ph	3bc	OH R Ph	41	99 (S)
3	1c	OH OCH ₃	Зсс	OH _R *	60	99 (S)
4	1d	OH	3dc	OH_∗ ₽	38	99 (S)
			3dc*	OH ↓ R	40	99 (S)
5	1e	OH	3ec	OH	82	99 (S)
6	1f	OH	3fc	OH		99 (S)
7	1g	OH	3gc	OH R [*]	75	
8	1h	OH	3hc	OH _{R*}	81	99 (S)

Table 3. Reaction of different phenols 1 with 2c promoted by TFA

^a Isolated yield.

^b Determined by ¹H NMR.

^c Configuration of newly formed chiral center.

1h afforded *ortho*-addition product in 81% yield and 99% de (entry 8), and no *para*-adduct was detected from the reaction mixture. The reason for this unique regioselectivity is not clear yet. It is worth mentioning that adduct **3** may serve as a good chiral template for the synthesis of α -alkylated arylglycine derivatives in light of a recent report²⁰ on the synthesis of enantiopure α, α -disubstituted amino acids. It should be mentioned that anisole and *N*,*N*-dimethylaniline are not suitable for this F–C reaction.

X-ray crystallographic analysis of (-)-2c (Fig. 2) provided a basis for understanding of the stereochemistry of the reaction when (-)-2c was used as chiral template. Since the phenyl group at 6-position in dihydro-1,4-oxazin-2-one takes up an equatorial position, phenyl group at 5-position is forced to adopt an axial position, shielding *re*-face of the C=N double bond from addition. Thus, the nucleophilic



Figure 2. X-ray structure of (-)-2c.

attack would take place only from the *si*-face of C=N double bond to afford the addition product with *S* configuration. This is also consistent with an X-ray crystal-lographic analysis of adduct **3cc** (Fig. 3).



Figure 3. X-ray structure of 3cc.

The final stage of the study was to remove the chiral template to form the free amino acid without notable racemization.²¹ To this end, the adducts **3dc** and **3dc**^{*} were subjected to hydrogenolysis in aqueous methanol using Pearlman's catalyst [Pd(OH)₂/C] and TFA under 1 atm of hydrogen gas for 5 h, respectively, and afforded the corresponding amino acids in good yields (Scheme 3). The measured optical rotation values of **4d** and **4d**^{*} were comparable with reported values of D-*p*-hydroxyphenyl-glycines and D-*o*-hydroxy-phenylglycine (Table 3).²² Furthermore, considering the sign of optical rotation of **4b** and **4c**, it was further deduced that the absolute configuration of newly formed chiral center of **3cc** is *S* (Table 4).



4d or 4d*

Scheme 3.

Table 4. The optical rotation values of 4d and 4d*

Entry	Substrate	Product	Yield (%) ^a	$[\alpha]_{\mathrm{D}}$	$[\alpha]_{\rm D}$ (ref)
1	3dc	4d	85	+152 (S)	-158 (<i>R</i>)
2	3dc*	4d*	80	+150 (S)	-158.4 (<i>R</i>)

^a Isolated yield.

3. Conclusion

In summary, a novel synthesis of useful optically pure arlyglycines by means of TFA-promoted diastereoselective Friedel–Crafts reaction of a versatile chiral cyclic glyoxylate imine 2c with various substituted phenols has been developed. The method would allow us to synthesize a variety of highly functionalized optically pure arylglycine derivatives. Further applications of the F–C reaction products **3** to synthesize a range of optically pure α -alkylated arylglycine derivatives are currently under investigation in our laboratory.

4. Experimental

All reactions were performed under a positive atmosphere of dry nitrogen unless otherwise indicated. Dichloromethane (CH₂Cl₂) was distilled from calcium hydride (CaH₂). The oxazolines were prepared according to a Ref. 18. Common reagents and materials were purchased from commercial sources and purified by recrystallization or distillation. Elemental analyses were performed on a Carlo Elba 1102 Element Analysis instrument. Melting points were determined on a Beijing-Tike X-4 apparatus and were uncorrected. NMR spectra were measured on a Bruker XL-300 (¹H, 300 MHz and ¹³C, 75 MHz) or Bruker XL-400 (¹H, 400 MHz and ¹³C, 100 MHz). IR spectra were taken as neat for liquid compounds and as KBr plates on Perkin-Elmer 500 FT-IR spectrometer. Mass spectra were measured on Bruker APEX-2 FT-ICRMS spectrometer. The crystal X-ray structures were measured on Rigaku R-axis RAPID IP.

4.1. General procedure for the synthesis of chiral cyclic glyoxyate imines

4.1.1. (5S,6R)-5,6-Diphenyl-5,6-dihydro-[1,4]oxazin-2one (2c). A solution of (5S,6R)-2-methyl-4,5-diphenyl-4,5-dihydro-oxazoline (1.46 g, 6.16 mmol) in dry dioxane (60 mL) was added to a suspension of selenium dioxide (854 mg, 7.7 mmol) in dioxane (60 mL), and the mixture was heated at reflux for 75 min. The mixture was cooled to ambient temperature. The mixture was passed through a short column of silica gel and washed several times with ethyl acetate and chromatography on silica gel (eluent: ethyl acetate/light petroleum ether=1:4) to give (-)-2c as pale yellow solid (958 mg, 62%); mp: 159-161°C, $[\alpha]_D^{20}$ =-622 (c 1.0, CH₂Cl₂). ¹H NMR (CDCl₃) δ 8.29 (s, 1H), 7.18–7.32 (m, 6H), 6.93 (d, J=7.0 Hz, 2H), 6.70 (d, J=7.5 Hz, 2H), 5.84 (d, J=3.7 Hz, 1H), 5.34 (d, J=3.7 Hz, 1H); ¹³C NMR (CDCl₃) δ 155.7, 153.1, 130.9, 130.3, 129.1, 128.4, 128.1, 127.3, 126.9, 126.0, 80.7, 66.4. IR 3029, 1739, 1630, 1496, 1452 cm⁻¹. Anal. calcd for C₁₆H₁₃NO₂: C, 76.48, H, 5.21, N, 5.57%; found: C, 76.84, H, 5.29, N, 5.57%. X-Ray analysis of 2c: The crystal used for the X-ray study had the dimensions 0.29×0.17×0.08 mm³. Crystal data: $C_{16}H_{13}NO_2$, M 251.27; orthorhombic; space group, $P2_1$ lattice parameters, a=5.9439 Å, b=8.4943 Å c=25.5719 Å; V=1291.11 Å³ Z=4; $D_{calcd}=1.293$ g/cm³; $F_{0}=528$; number of reflections measured=2737, λ =0.7107 Å. CCDC No: 212451.

According to the same procedure, (5R,6S)-(+)-**2c** was prepared as a pale yellow solid (60%), $[\alpha]_D^{20}$ =+628 (*c* 1.0, CH₂Cl₂).

4.1.2. (5*S*)-5-Isopropyl-5,6-dihydro-[1,4]oxazin-2-one (+)-2a. As a colorless oil (70%). $[\alpha]_D^{20}$ =+96 (*c* 1.0, CH₂Cl₂). ¹H NMR (CDCl₃) δ 7.89 (d, *J*=2.8 Hz, 1H), 4.46 (dd, *J*=4.4, 11.7 Hz, 1H), 4.25 (dd, *J*=9.6, 11.6 Hz, 1H), 3.45-3.53 (m, 1H), 1.88-2.00 (m, 1H), 1.06 (t, *J*=6.4 Hz, 6H).

4.1.3. (*5R*, *6S*)-9,9a-Dihydro-4a*H*-1-oxa-4-aza-fluoren-2one (+)-2b. As a pale white solid (87%); mp 85–87°, $[\alpha]_{D}^{20}$ =+474 (*c* 1.0, CH₂Cl₂). ¹H NMR (CDCl₃) δ 7.96 (s, 1H), 7.44–7.47 (m, 1H), 7.30–7.35 (m, 3H), 5.39–5.43 (m, 1H), 5.34–5.38 (m, 1H), 3.43 (dd, *J*=5.4, 16.9 Hz, 1H), 3.25 (dd, *J*=2.6, 16.9 Hz, 1H); ¹³C NMR (CDCl₃) δ 152.8, 151.4, 139.1, 138.3, 128.8, 127.8, 125.1, 124.7, 79.5, 62.7, 38.4. IR 3442, 2970, 1730, 1638 cm⁻¹. HRMS (FAB) calcd for [M+H⁺] C₁₁H₁₀NO₂: 188.0705; found: 188.0708.

4.2. General procedure for the synthesis of 3

4.2.1. (3S,5S,6R)-3-(5-tert-butyl-2-Hydroxy-phenyl)-5,6diphenyl-morpho-lin-2-one (+)-3ac. To a mixture of 1a (18 mg, 0.12 mmol) and 2c (25 mg, 0.1 mmol) in CH₂Cl₂ (5 mL) was added TFA (40 µL, 0.5 mmol) at 0°C. The reaction mixture was stirred at the same temperature until (-)-2c was consumed. The reaction was quenched with saturated aqueous NaHCO₃ solution and extracted with CH₂Cl₂. The organic phase was washed with brine, dried over anhydrous Na₂SO₄, filtered, and evaporated under reduced pressure. The residue was purified by flash chromatography on silica gel (ethyl acetate/petroleum ether=1:8) to give (+)-**3ac** as a pale yellow solid (34 mg, 85%); mp 90–92°C. de 99%, $[\alpha]_D^{20} = +118 (c 1, CH_2Cl_2)$. ¹H NMR(CDCl₃) δ 7.18–7.31 (m, 8H), 6.99–7.01 (m, 4H), 6.86 (d, J=8.4 Hz, 1H), 5.94 (d, J=4.0 Hz, 1H), 5.34 (s, 1H), 4.72 (d, J=3.9 Hz, 1H), 1.29 (s, 9H); ¹³C NMR (CDCl₃) & 168.4, 154.2, 142.9, 136.0, 134.2, 128.4, 128.2, 127.9, 127.6, 126.9, 125.9, 124.1, 118.6, 117.2, 81.2, 58.7, 58.2, 34.0, 31.3. IR 3422, 3033, 2961, 1744, 1598 cm⁻¹. HRMS (FAB) calcd for [M-H⁺] C₂₆H₂₆NO₃: 400.1918; found: 400.1921.

(3R,5R,6S)-(-)-**3ac** as a pale yellow solid (83%), $[\alpha]_{D}^{20} = -122$ (*c* 1.0, CH₂Cl₂).

4.2.2. 3-(5-*tert*-Butyl-2-hydroxy-phenyl)-5-isopropylmorpholin-2-one (3aa). As a pale yellow solid (73%). ¹H NMR (CDCl₃) δ 7.28–7.30 (m, 1H), 7.13, 7.20^{*} (s, 1H), 6.86 (d, *J*=8.3 Hz, 1H), 4.84, 5.11^{*} (s, 1H), 4.51–4.56 (m, 1H), 4.29–4.36 (m, 1H), 2.94–2.97, 2.99–3.02^{*} (m, 1H), 1.82–1.89 (m, 1H), 1.29–1.31 (m, 9H), 1.00–1.08 (m, 6H), * two diastereomeric protons, de 53%; ¹³C NMR (CDCl₃) δ 168.3, 168.0, 154.5, 153.6, 142.7, 142.6, 127.0, 126.7, 124.6, 121.0, 118.8, 116.9, 71.8, 71.5, 62.4, 58.4, 57.5, 53.0, 34.1, 34.0, 31.5, 31.4, 29.8, 29.3, 18.9, 18.8, 18.6. IR 3293, 2962, 1735, 1612 cm⁻¹. HRMS (FAB) cacld for [M+H⁺] C₁₇H₂₆NO₃: 292.1907; found: 292.1904.

4.2.3. 3-(5-*tert*-Butyl-2-hydroxy-phenyl)-4,4a,9,9a-tetrahydro-3*H*-1-oxa-4-aza-fluoren-2-one (3ab). As a pale white solid (80%). ¹H NMR (CDCl₃) δ 7.26–7.37 (m, 5H), 7.08 (s, 1H), 6.91 (d, *J*=8.5 Hz, 1H), 5.12–5.16 (m, 1H), 5.01 (s, 1H), 4.66 (d, *J*=5.8 Hz, 1H), 3.34, 3.48* (d, *J*=6 Hz, 2H), 1.30 (s, 9H), *two diastereomeric protons, de

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68%.; ¹³C NMR (CDCl₃) δ 168.6, 154.5, 142.9, 139.7, 138.6, 129.3, 129.1, 127.8, 127.7, 127.1, 127.0, 126.9, 125.6, 125.3, 124.6, 124.5, 123.8, 117.3, 116.9, 116.7, 80.5, 60.3, 58.1, 57.8, 56.8, 38.8, 37.8, 34.1, 31.4. IR 3750, 3423, 2959, 2868, 1735, 1616 cm⁻¹. HRMS (FAB) calcd for [M+H⁺] C₂₁H₂₄NO₃: 338.1750; found: 338.1753.

4.2.4. (*3S*,*5S*,*6R*)-3-(4-Hydroxy-biphenyl-3-yl)-5,6diphenyl-morpholin-2-one (3bc). As a pale yellow solid (41%); mp 107–109°C, de% 99%, $[\alpha]_{D}^{20}$ =+165 (*c* 0.75, CH₂Cl₂). ¹H NMR (CDCl₃) δ 7.58 (d, *J*=7.6 Hz, 2H), 7.52 (s, 1H), 7.45 (t, *J*=7.4 Hz, 2H), 7.22–7.37 (m, 8H), 6.99– 7.08 (m, 5H), 6.00 (d, *J*=4.1 Hz, 1H), 5.49 (s, 1H), 4.80 (d, *J*=4.1 Hz, 1H); ¹³C NMR (CDCCl₃) δ 168.0, 156.7, 140.2, 136.1, 134.1, 133.4, 128.8, 128.7, 128.4, 128.2, 128.1, 127.6, 126.8, 126.7, 126.0, 125.9, 119.3, 118.4, 81.3, 58.9, 58.4. IR 3424, 3032, 2925, 2854, 1742, 1650, 1607cmcm⁻¹; HR MS (FAB) calcd for [M+H⁺] C₂₈H₂₄NO₃ 422.1751; found: 422.1750.

4.2.5. (3S,5S,6R)-3-(4-Hydroxy-5-methoxy-phenyl)-5,6diphe-nylmorpholin-2-one(3cc). As colorless crystals (60%); mp 179–181°C, de 99%, $[\alpha]_D^{20} = +54$ (c 0.85, (CH₃)₂CO). ¹H NMR (CDCl₃) δ 7.19–7.28 (m, 7H), 6.82-7.00 (m, 6H), 5.92 (d, J=4.0 Hz, 1H), 5.37 (s, 1H), 4.72 (d, J=4.1 Hz, 1H), 3.79 (s, 3H); ¹³C NMR (d₆-DMSO) δ 169.6, 152.3, 149.0, 137.9, 136.9, 128.5, 128.4, 128.2, 128.1, 128.0, 127.8, 127.6, 127.4, 126.9, 116.6, 116.3, 114.5, 84.1, 56.8, 56.4, 55.9. IR 3434, 3340, 2963, 2923, 2853, 1735, 1691, 1636 cm⁻¹. HRMS (FAB) calcd for [M+H⁺] C₂₃H₂₂NO₄: 376.1543; found: 376.1544. X-ray analysis of 3cc: The crystal used for the X-ray study had the 0.33×0.29×0.13 mm³. dimensions Crystal data: $C_{23}H_{21}NO_4$, M 375.41; Monoclinic; space group, $P_2(1)$; lattice parameters, a=9.7520 Å, b=9.6697 Å, c=10.2717 Å; V=930.52Å³ Z=2; $D_{calcd}=1.340 \text{ g/cm}^3$; $F_{0}=$ 396; number of reflections measured=4185, λ =0.7107 Å. CCDC No: 212450.

4.2.6. (3*S*,5*S*,6*R*)-3-(2-Hydroxy-phenyl)-5,6-diphenylmorpho-lin-2-one (3dc). White solid (31.8%); mp 158– 160°C, de 99%, $[\alpha]_{D}^{20}$ =+52.6 (*c* 1.9, CH₂Cl₂). ¹H NMR (CDCl₃) δ 7.17–7.32 (m, 8H), 6.90–7.00 (m, 6H), 5.92 (d, *J*=4.2 Hz, 1H), 5.38 (s, 1H), 4.72 (d, *J*=4.2 Hz, 1H); ¹³C NMR (CDCCl₃) δ 168.2, 157.2, 136.3, 134.2, 130.2, 128.7, 128.4, 128.2, 128.1, 127.6, 127.2, 126.0, 120.3, 119.2, 118.1, 81.3, 58.8, 58.4. IR 3301, 3065, 1742 cm⁻¹. HRMS (FAB) calcd for [M+H⁺] C₂₂H₂₀NO₃: 346.1437; found: 346.1432.

4.2.7. (3*S*,5*S*,6*R*)-3-(4-Hydroxy-phenyl)-5,6-diphenylmorpho-lin-2-one (3dc'). As colorless crystals (40%); mp 213–215°C, de% 99%, $[\alpha]_D^{20}$ =+101.1 (*c* 0.95, acetone). ¹H NMR (*d*₆-acetone) δ 7.43 (d, *J*=8.6 Hz, 2H), 7.13–7.20(m, 6H), 7.00–7.06(m, 4H), 6.86 (d, *J*=8.6 Hz, 2H), 5.85(d, *J*=4.3 Hz, 1H), 5.13 (s, 1H), 4.82(d, *J*=4.3 Hz, 1H); ¹³C NMR (*d*₆-acetone) δ 170.2, 157.9, 139.0, 136.9, 130.2, 129.0, 128.6, 128.4, 128.3, 127.6, 116.1, 83.9, 60.3, 57.6. IR 3361, 3034, 2425, 1705, 1612 cm⁻¹. HRMS (FAB) calcd for [M+H⁺] C₂₂H₂₀NO₃: 346.1437; found: 346.1432.

4.2.8. (3*S*,5*S*,6*R*)-3-(4-Hydroxy-3,5-dimethyl-phenyl)-5,6-diphe-nyl-morpholin-2-one (3ec). As a white solid (82%); mp 193–195°C, de 99%, $[\alpha]_D^{20}$ =+96 (*c* 1.0, CH₂Cl₂). ¹H NMR (CDCl₃) δ 7.15–7.27 (m, 8H), 6.93–6.99 (m, 4H), 5.77 (d, *J*=3.9 Hz, 1H), 5.10 (s, 1H), 4.74 (d, *J*=3.9 Hz, 1H), 2.25 (s, 6H); ¹³C NMR (CDCCl₃) δ 170.3, 152.3, 137.6, 135.1, 129.4, 128.3, 128.1, 127.9, 127.7, 127.1, 126.9, 126.7, 123.8, 83.1, 60.0, 57.6, 16.2. IR 3435, 3033, 2921, 1732, 1632 cm⁻¹. HRMS (FAB) calcd for [M+H⁺] C₂₄H₂₄NO₃: 374.1750; found: 374.1753.

4.2.9. (3*S*,5*S*,6*R*)-3-(4-Hydroxy-2,3,5-trimethyl-phenyl)-**5,6-dip-henyl-morpholin-2-one** (3fc). As a white solid (80%); mp 176–178°C, de 99%, $[\alpha]_{20}^{20}$ =+158 (*c* 2.15, CH₂Cl₂). ¹H NMR (CDCl₃) δ 7.21–7.30 (m, 6H), 7.04– 7.11 (m, 4H), 6.98 (s, 1H), 5.99 (d, *J*=3.9 Hz, 1H), 5.28 (s, 1H), 4.82 (d, *J*=3.9 Hz, 1H), 2.31 (s, 3H), 2.28 (s, 3H), 2.21 (s, 3H); ¹³C NMR (CDCCl₃) δ 170.9, 152.4, 137.3, 135.8, 134.2, 129.2, 128.7, 128.4, 128.2, 128.1, 127.2, 124.0, 120.5, 85.2, 59.2, 56.6, 16.4, 16.1, 12.7. IR 3443, 3032, 2925, 1731 cm⁻¹. HRMS (FAB) calcd for [M+H⁺] C₂₄H₂₄NO₃: 388.1907; found: 388.1905.

4.2.10. (3*S*,5*S*,6*R*)-3-(4-Hydroxy-3-methyl-phenyl)- and (3*S*,5*S*,6*R*)-3-(2-hydroxy-3-methyl-phenyl)-5,6-diphenyl-morpholin-2-one (3gc). As a white solid (75%). ¹H NMR (d_6 -acetone) δ 7.30–7.32 (m, 1H), 7.19–7.21 (m, 1H), 7.12–7.17 (m, 6H), 6.98–7.06 (m, 4H), 6.85 (d, *J*=8.3 Hz, 1H), 6.16, 5.84* (d, *J*=4.3 Hz, 1H), 5.29, 5.08* (s, 1H), 4.96, 4.81* (d, *J*=4.3 Hz, 1H), 2.28 (s, 3H), *two regioisomeric protons (1:2); ¹³C NMR(d_6 -acetone): δ 169.5, 155.1, 138.3, 136.2, 129.5, 129.4, 127.8, 127.6(2C), 127.3, 126.8, 125.4, 124.4, 114.5, 83.0, 59.6, 56.8, 15.5. IR 3339, 3061, 2480, 1704, 1607cmcm⁻¹. HRMS (FAB) calcd for [M+H⁺] C₂₃H₂₀NO₃: 358.1437; found: 358.1433.

4.2.11. (3*S*,5*S*,6*R*)-3-(2-Hydroxy-4-methyl-phenyl)-5,6diphenyl-morpholin-2-one (3hc). As a white solid (81%); mp 61–63°C, de% 99%. ¹H NMR (CDCl₃) δ 7.15–7.25 (m, 6H), 7.07 (d, *J*=7.8 Hz, 1H), 6.91–6.97 (m, 4H), 6.75 (s, 1H), 6.70 (d, *J*=7.9 Hz, 1H), 5.89 (d, *J*=4.2 Hz, 1H), 5.33 (s, 1H), 4.68 (d, *J*=4.2 Hz, 1H), 2.30 (s, 3H); ¹³C NMR (CDCl₃) δ 168.5, 157.0, 140.6, 136.4, 134.4, 128.7, 128.5, 128.2, 128.1, 127.7, 127.2, 126.2, 121.2, 118.6, 116.3, 81.3, 58.7, 58.4, 21.2. IR 3272, 3033, 2923, 1741, 1624 cm⁻¹. HRMS (FAB) calcd for [M+H⁺] C₂₃H₂₂NO₃: 360.1594; found: 360.1602.

4.3. General procedure for synthesis of 4

4.3.1. (S)-o-Hydroxy-phenylglycine (4d). TFA (16 µL, 0.21 mmol) was added to a mixture of 3dc (73 mg, 0.21 mmol) and palladium hydroxide (78 mg, 1 equiv. by mass) in aqueous methanol (20:1)MeOH/H₂O, 20 mL mmol^{-1}) under a positive atmosphere of hydrogen (1 atm), the reaction mixture was stirred at ambient temperature for 24 h, then the solution was filtered and the solvent removed in vacuo. Trituration of the crude mixture with ethyl ether, the solid was filtered and dried in vacuo to give 4d as a white powder (30 mg, 85%); mp 186-188°C, $[\alpha]_D^{20} = +152 (c \ 1.0, 1N \text{ HCl}).$ ¹HNMR (d_6 -DMSO) δ 7.10– 7.16 (m, 2H), 6.78–6.82 (m, 2H), 4.62 (s, 1H); ¹³C NMR (*d*₆-DMSO): δ 170.0, 156.3, 129.1, 125.4, 123.2, 119.1, 117.8, 53.9. IR 3417, 3071, 1633, 1462 cm⁻¹. HRMS

(FAB) calcd for $[M+H^+]$ C₈H₁₀NO₃: 168.0655; found: 168.0653.

4.3.2. (*S*)-*p*-Hydroxyphenylglycine (4d*). As a white powder (80%); mp 212–214°C, $[\alpha]_D^{20}$ =+150 (*c* 1.0, 1*N* HCl). ¹H NMR (d₆-DMSO) δ 7.18 (d, *J*=8.2 Hz, 2H), 6.71 (d, *J*=8.0 Hz, 2H), 4.14 (s, 1H); ¹³C NMR (d₆-DMSO): δ 169.5, 157.6, 129.4, 127.6, 115.5, 57.9. IR 3421, 3030, 1613, 1515 cm⁻¹. HRMS (FAB) calcd for [M+H⁺] C₈H₁₀NO₃: 168.0655; found: 168.0655.

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